

## Diaphragm valve

### Actuator

- pneumatic
- electric

### Nominal bores

- DN 15 to 200
- ANSI 1/2" to 8"

### Pressure ratings

- PN 10/16
- ANSI Class 150

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<b>Available on request:</b>	
■ Actuator layout and permissible differential pressures $\Delta p$ (complete)	MV401.4
■ Code numbers for types	MV401.5
■ Weights and dimensions (complete)	MV401.6
■ Operating and maintenance instructions	MV401.7
<b>Additional:</b>	
■ Pressure-temperature diagrams	vR01
■ Specification sheet	vR03

Features	Advantages
Fluidic optimal design of the body	<ul style="list-style-type: none"> <li>■ Less wear</li> <li>■ Less maintenance</li> <li>■ Low pressure loss</li> </ul>
Control connection on bonnet	■ Safety
Closing pressure limitation	■ Higher lifecycle of diaphragm
Spacer ring to relieve the diaphragm before initial operation	■ Diaphragm remains unstressed until first operation
Modular design	<ul style="list-style-type: none"> <li>■ Various combinations of valves and actuators</li> <li>■ Combinations of body materials                             <ul style="list-style-type: none"> <li>– Cast steel (1.0619)</li> <li>– Non corrosive cast steel (1.4408) with body coatings</li> <li>– PFA / PFA AS (conductive)</li> <li>– Polypropylene and diaphragms</li> <li>– PTFE / EPDM, PTFE / FPM (Viton®), EPDM</li> </ul> </li> </ul>
Precise stem guiding	<ul style="list-style-type: none"> <li>■ Precise guiding of the closing piston</li> <li>■ Wiper protects from impurities</li> <li>■ No wear of sealings</li> </ul>
Compact and robust construction	<ul style="list-style-type: none"> <li>■ Space saving mounting</li> <li>■ No stuffing box</li> </ul>
High interchangeability of components	■ Low stock costs
Inner parts separated by diaphragm	■ No corrosion
Actuator pillar according to NAMUR	■ Easy and cost-saving mounting of accessories like control valve, limit switch, magnetic valve, etc.

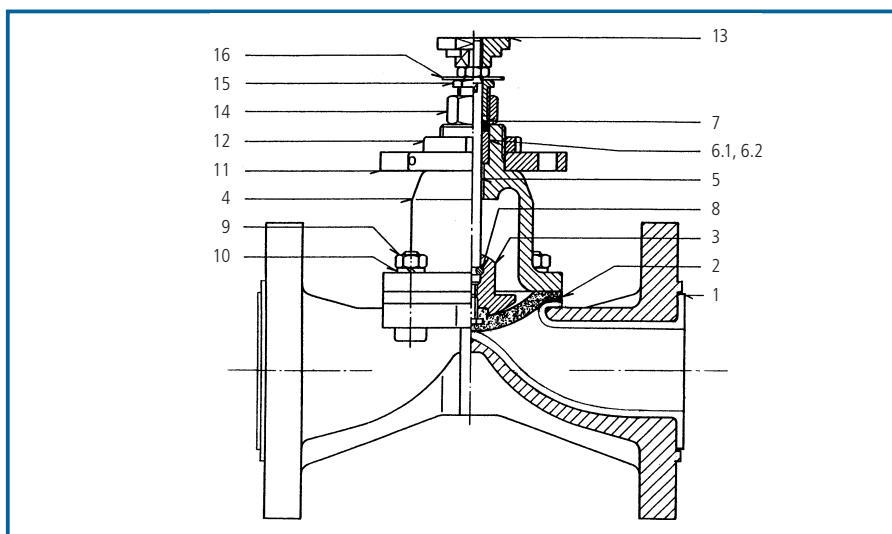
## Applications

The diaphragm valves of the series 4 have been conceived for various industrial requirements in process technology.

## Technical data

Nominal bores	<ul style="list-style-type: none"> <li>■ DN 15 to 200</li> <li>■ ANSI ½" to 8"</li> </ul>
Pressure ratings	<ul style="list-style-type: none"> <li>■ PN 10/16</li> <li>■ ANSI Class 150</li> </ul>
Characteristics	<ul style="list-style-type: none"> <li>■ Quick open</li> </ul>
Temperature range	<ul style="list-style-type: none"> <li>■ -30° C to +150° C (dep. on version)</li> </ul>
Flange	<ul style="list-style-type: none"> <li>■ Raised face according to EN 1092-1, form B1 drilled according to PN 10/16</li> </ul>

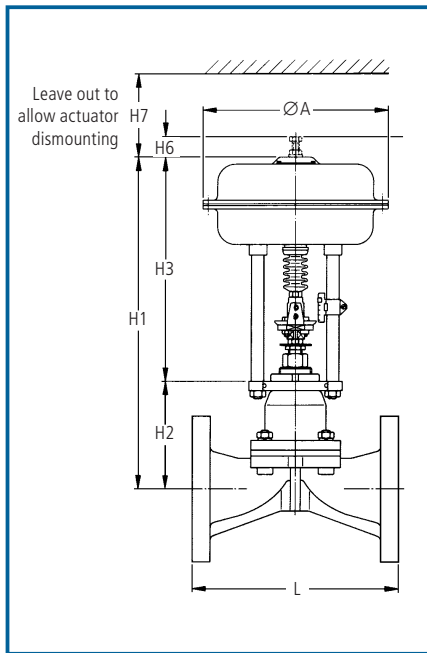
## Materials



Item	Quantity	Description	Material
1	1	Body	1.0619 / 1.4408
		Lining	PFA / PFA-AS / PP
2	1	Diaphragm	PTFE-EPDM / PTFE-FPM
3	1	Closing piston	1.4408
4	1	Cover	1.0619
5	1	Stem	1.4305
6.1	1	Sliding bushing	Electro-plated steel
6.2	1	Insert	Bronze
7	1	Wiper	Nitrite rubber with steel ring
8	2	Grooved pin	A2
9	4	Stud screw and nut	A2
10	4	Spring ring	A2
11	1	Traverse	1.0114
12	1	Traverse nut	Zinc coated st. 5
13	1	Coupling	1.4308
14	1	Nut	1.0718 zinc coated
15	1	Setting screw	1.0718 zinc coated
16	1	Split pin	A2



## Examples of dimensions and weights



### Pneumatic actuators

- Compact design, simple operation with multi-spring
- Diaphragm surfaces 110 to 2185 cm<sup>2</sup>
- Setting forces 0,26 to 139 kN
- Diaphragm made of polyamide weave with coating based on NBR
- Body made of steel plate coated on both sides with twin-pack epoxy resin, or in W1.4301
- Stem made of W1.4305, surface smoothed, o-ring seal
- Maximum air supply pressure 6 bar
- Permissible ambient temperature -30°C to +90°C
- Quick and simple to reverse Po ↔ Ps

### Options

- Body made of W1.4301, on request electropolished
- Mechanical stroke limitation, simple to adjust
- Emergency manual adjustment

### Accessories

- Pneumatic and electro-pneumatic positioner, also in ex-version
- Integrated mounting possible

Valve	DN (mm)	15	20	25	32	40	50	65	80	100	125	150	200
L		130	150	160	180	200	230	290	310	350	400	480	600
H2		78	80	93	97	113	126	138	163	196	203	258	331
Weight approx. (kg)		2,5	3	3,8	5,2	7,4	9,7	13,5	18	30	43	66	122

Actuator	MA...	Weight approx. (kg)	ØA (mm)	H3	H6	H7 (o. HB)	H1																			
							15	20	25	32	40	50	65	80	100	125	150	200								
3.16 A6	4	4	162	266	30	40	344	346	359	363	379															
2.21 A6	7	7	210	343	42	40	421	423	436	440	456	469														
3.31 A6	16	16	310	372	42	40				469	485	498	510	535	568											
3.41 A6	51	51	415	436	38	40						562	574	599	632											
3.41 B6	58	58	415	472	38	40																	675	730		
2.60 G6	160	160	598	643	42	55								806	839	846	901									
2.60 A6	192	192	598	822	83	55																				1153

## Permissible pressure temperature values

